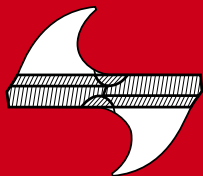


2 lèvres



Passage en canon



réf.

2418

SERIE LONGUE



Foret Plaquette Carbone *tous matériaux*

PERFORMANCE MATIERE

ACIER

< 1100 N/mm² ●●
< 1700 N/mm² ●●●●
< 2100 N/mm² ●●●●●

INOX MARTENSITIQUE FERRITIQUE

< 280 HB ●●

INOX AUSTENITIQUE

< 220 HB ●●

ACIER REFRACTAIRE

< 320 HB ●●

ALLIAGE DE TITANE

< 1000 N/mm² ●

FONTE GRISE LAMELLAIRE

< 210 HB ●●●●

FONTE GRISE

< 270 HB ●●●●

ALUMINIUM ET SES ALLIAGES

●

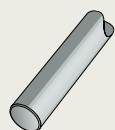
CUIVRES ET SES ALLIAGES

●●●●

MATERIAUX COMPOSITES

●●●●●●

Attachement



Cylindrique

Caractéristiques

Coupe à droite : 6°
Hélice à droite : 25°
Nombre de lèvres : 2
Goujures : N
Affûtage : AF 1
Brasage : à très haute température

Nature Outil

Corps Acier Rapide
Plaquette Carbone K 20

Utilisation

USINAGE
VITESSE
CONVENTION-
NELLE

Lubrification

Arrosage extérieur

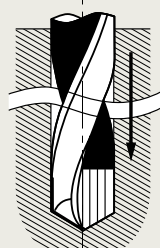
Normes

DIN 340
NFE 66068

Origines

Made in France

Profondeur Maxi



3 x Ø A

Tolérances

Ø A ▶ h7

Ø B ▶ h7

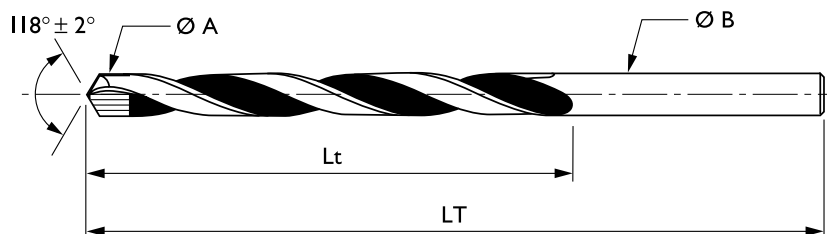
Lt ▶ ±1

Lt ▶ ±1



VITESSES DE COUPE & AVANCE > PAGES 92 à 95

ISO 9001



Ø A	LT x Lt	Ø B	Code Article
1,80	80 x 53		D2418D0180
1,90	80 x 53		D2418D0190
2	85 x 56		D2418D0200
2,10	85 x 56		D2418D0210
2,20	90 x 59		D2418D0220
2,30	90 x 59		D2418D0230
2,40	95 x 62		D2418D0240
2,50	95 x 62		D2418D0250
2,60	95 x 62		D2418D0260
2,70	100 x 66		D2418D0270
2,80	100 x 66		D2418D0280
2,90	100 x 66		D2418D0290
3	100 x 66		D2418D0300
3,10	106 x 69		D2418D0310
3,20	106 x 69		D2418D0320
3,30	106 x 69		D2418D0330
3,40	112 x 73		D2418D0340
3,50	112 x 73		D2418D0350
3,60	112 x 73		D2418D0360
3,70	112 x 73		D2418D0370
3,80	119 x 78		D2418D0380
3,90	119 x 78		D2418D0390
4	119 x 78		D2418D0400
4,10	119 x 78		D2418D0410
4,20	119 x 78		D2418D0420
4,30	126 x 82		D2418D0430
4,40	126 x 82		D2418D0440
4,50	126 x 82		D2418D0450
4,60	126 x 82		D2418D0460
4,70	126 x 82		D2418D0470
4,80	132 x 87		D2418D0480
4,90	132 x 87		D2418D0490
5	132 x 87		D2418D0500
5,10	132 x 87		D2418D0510
5,20	132 x 87		D2418D0520
5,30	132 x 87		D2418D0530
5,40	139 x 91		D2418D0540
5,50	139 x 91		D2418D0550
5,60	139 x 91		D2418D0560
5,70	139 x 91		D2418D0570
5,80	139 x 91		D2418D0580
5,90	139 x 91		D2418D0590
6	139 x 91		D2418D0600

NOMINAL

Ø A	LT x Lt	Ø B	Code Article
6,10	148 x 97		D2418D0610
6,20	148 x 97		D2418D0620
6,30	148 x 97		D2418D0630
6,40	148 x 97		D2418D0640
6,50	148 x 97		D2418D0650
6,60	148 x 97		D2418D0660
6,70	148 x 97		D2418D0670
6,80	156 x 102		D2418D0680
6,90	156 x 102		D2418D0690
7	156 x 102		D2418D0700
7,10	156 x 102		D2418D0710
7,20	156 x 102		D2418D0720
7,30	156 x 102		D2418D0730
7,40	156 x 102		D2418D0740
7,50	156 x 102		D2418D0750
7,60	165 x 109		D2418D0760
7,70	165 x 109		D2418D0770
7,80	165 x 109		D2418D0780
7,90	165 x 109		D2418D0790
8	165 x 109		D2418D0800
8,10	165 x 109		D2418D0810
8,20	165 x 109		D2418D0820
8,30	165 x 109		D2418D0830
8,40	165 x 109		D2418D0840
8,50	165 x 109		D2418D0850
9	175 x 115		D2418D0900
9,50	175 x 115		D2418D0950
10	184 x 121		D2418D1000
10,50	184 x 121		D2418D1050
11	195 x 128		D2418D1100
11,50	195 x 128		D2418D1150
12	205 x 134		D2418D1200
12,50	205 x 134		D2418D1250
13	205 x 134		D2418D1300
13,50	214 x 140		D2418D1350
14	214 x 140		D2418D1400
14,50	220 x 144		D2418D1450
15	220 x 144		D2418D1500
16	227 x 149		D2418D1600
17	235 x 154		D2418D1700
18	241 x 158		D2418D1800
19	247 x 162		D2418D1900
20	254 x 166		D2418D2000

NOMINAL