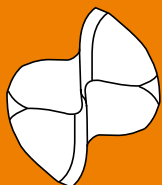
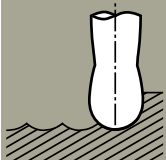


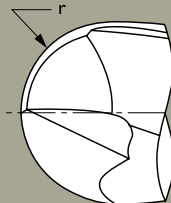
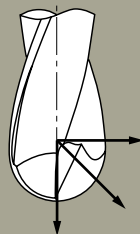
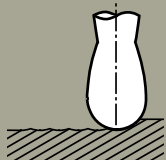
2 dents



Ebauche Copiage



Finition Copiage



réf.

2344



② dents
fil à fil

Fraise Carbure Monobloc

copiage

Ø D	LT	Lu	Ø d	r	Z	Code Article
2	35	8	2	Ø D/2	2	D2344D0200
2,5	38	8	2,5	Ø D/2	2	D2344D0250
3	38	8	3	Ø D/2	2	D2344D0300
4	43	11	4	Ø D/2	2	D2344D0400
5	47	13	5	Ø D/2	2	D2344D0500
6	57	13	6	Ø D/2	2	D2344D0600
7	63	16	8	Ø D/2	2	D2344D0700
8	63	19	8	Ø D/2	2	D2344D0800
9	72	19	10	Ø D/2	2	D2344D0900
10	72	22	10	Ø D/2	2	D2344D1000
12	76	22	12	Ø D/2	2	D2344D1200
14	83	26	14	Ø D/2	2	D2344D1400
16	83	32	16	Ø D/2	2	D2344D1600

PERFORMANCE MATIERE

ACIER

< 1100 N/mm² ●●●●
 < 1700 N/mm² ●●●●
 < 2100 N/mm² ●●

INOX MARTENSITIQUE FERRITIQUE

< 220 HB ●●●

INOX AUSTENITIQUE

< 220 HB ●●●

ACIER REFRACTAIRE

< 320 HB ●●●

ALLIAGE DE TITANE

< 1000 N/mm² ●●●●

FONTE GRISE LAMELLAIRE

< 210 HB ●●●●

FONTE GRISE

< 220 HB ●●●●

ALUMINIUM ET SES ALLIAGES

●●

CUIVRES ET SES ALLIAGES

●●

MATERIAUX COMPOSITES

●

Attachement



Cylindrique

Plat sur demande
à partir du Ø 6
DIN 6535HB

Caractéristiques

Coupe à droite
Hélice à droite : 25°
Nombre de dents : 2
Dépouille : 10°
Coupe : 8°

Nature Outil

Carbure MK 15

Utilisation

USINAGE
VITESSE
CONVENTION-
NELLE

Lubrification

Avec ou Sans

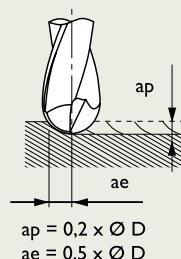
Normes

ISO 10911

Origines

Made in France

Passé Maxi



ap = 0,2 x Ø D
ae = 0,5 x Ø D

Tolérances

Ø D ▶ h9
Ø d ▶ h6
LT ▶ +2 / 0
Lu ▶ +1.5 / 0
r ▶ ± 0.01



VITESSES DE COUPE & AVANCE > PAGES 92 à 95

ISO 9001

