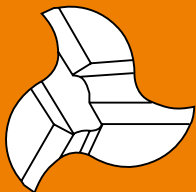
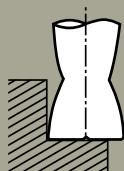


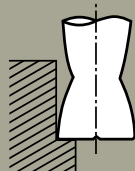
3 dents



Ebauche



1/2 Finition



Finition



Rainurage



réf.

2353



① dent au centre

# Fraise Carbure Monobloc

## *alliages légers*

### PERFORMANCE MATIERE

ACIER

< 1100 N/mm<sup>2</sup> ●●●  
 < 1700 N/mm<sup>2</sup> ●●  
 < 2100 N/mm<sup>2</sup> ●●

INOX MARTENSITIQUE FERRITIQUE

< 220 HB ●●●

INOX AUSTENITIQUE

< 220 HB ●●

ACIER REFRACTAIRE

< 320 HB ●

ALLIAGE DE TITANE

< 1000 N/mm<sup>2</sup> ●

FONTE GRISE LAMELLAIRE

< 210 HB ●●

FONTE GRISE

< 220 HB ●●

ALUMINIUM ET SES ALLIAGES

●●●●●

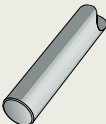
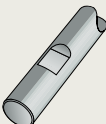
CUIVRES ET SES ALLIAGES

●●●●●

MATERIAUX COMPOSITES

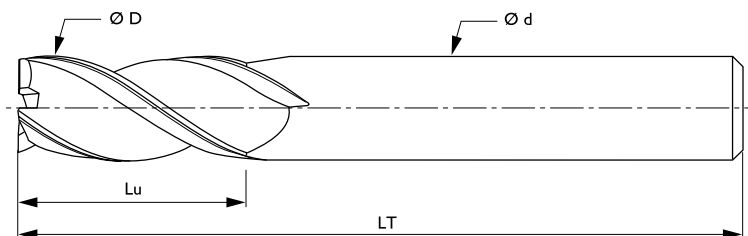
●●●

Ø D	LT	Lu	Ø d	Z	Code Article	Ø D	LT	Lu	Ø d	Z	Code Article
1	35	4	1	3	D2353D0100	6,5	63	16	8	3	D2353D0650
1,5	35	4	1,5	3	D2353D0150	7	63	16	8	3	D2353D0700
2	35	8	2	3	D2353D0200	8	63	19	8	3	D2353D0800
2,5	38	8	2,5	3	D2353D0250	9	72	19	10	3	D2353D0900
3	38	8	3	3	D2353D0300	10	72	22	10	3	D2353D1000
3,5	43	10	4	3	D2353D0350	12	76	22	12	3	D2353D1200
4	43	11	4	3	D2353D0400	14	83	26	14	3	D2353D1400
4,5	47	13	5	3	D2353D0450	16	89	32	16	3	D2353D1600
5	47	13	5	3	D2353D0500	18	92	32	18	3	D2353D1800
5,5	57	13	6	3	D2353D0550	20	101	38	20	3	D2353D2000
6	57	13	6	3	D2353D0600						

Attachement	Caractéristiques	Utilisation	Normes	Passé Maxi	Tolérances
 Cylindrique	Coupe à droite Hélice à droite : 35° Nombre de dents : 3 Goujures : N Dépouille : 10° Coupe : 10°	USINAGE VITESSE CONVENTIONNELLE	ISO 10911		Ø D ▶ h9 Ø d ▶ h6 LT ▶ +2 / 0 Lu ▶ +1.5 / 0
 Plat sur demande					
	Nature Outil	Lubrification	Origines		
	Carbure MK 15	Avec ou Sans	Made in France		



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COFFRET  
6 FRAISES

Ø 4-5-6-8-10-12

réf. D2353B